



POLARIS
The Way Out.

TECHNICAL SERVICE BULLETIN

Snowmobile

Bulletin Number: S-07-04

Date: February 21, 2007

Model Year(s): 2007

Safety Bulletin

Service Bulletin

Service Alert Fax

Production Update Kit

Distribution: Owner / Principle Service Manager Sales Manager Parts Manager Technicians

This Service Bulletin is located at www.polarisdealers.com

-Confidential and Proprietary-

SUBJECT: 2006 - 2007 Two-Stroke IQ / Fusion Chaincase Cover Reinforcement Bracket

PURPOSE:

Polaris has developed a reinforcement bracket to prevent chaincase oil loss attributed to chaincase cover flexing. The bracket is designed to work on all 2006 - 2007 two-stroke IQ and Fusion model snowmobiles. *Replacing the chaincase cover before installing the reinforcement bracket is not necessary as the reinforcement bracket will keep the cover from leaking.*

NOTE: THE REINFORCEMENT BRACKET WILL NOT FIT ON A 2005 900 IQ, IQ FOUR-STROKE, EDGE, GEN II, WIDETRAK, OR 440 IQ SNOWMOBILE.

AFFECTED MODELS:

Model(s) Affected	Model Numbers	Serial Number Range
2006 600 HO Fusion	S06MP6FS (A) (B)	ALL Reference Unit Inquiry on the dealer website to lookup affected snowmobile VINs.
2006 600 HO Fusion LX	S06ME6FS	
2006 600 Fusion Dragon	S06MC6FS	
2006 700 Fusion	S06MP7HS (A) (B)	
2006 700 Fusion LX	S06ME7HS	
2006 900 Fusion	S06MP8DS (A) (B)	
2006 900 Fusion LX	S06ME8DS	
2006 600 HO Switchback	S06PS6FS (A)	
2006 900 Switchback	S06PS8DS (A)	
2006 600 HO RMK	S06PK6FS (A) (B)	
2006 700 RMK	S06PK7HS (A) (B) S06PL7HS (A) (B) S06PM7HS (A)	
2006 900 RMK	S06PL8DS (A) (B) S06PM8DS (A) S06PN8DS (A) S06PR8DS	
2007 600 HO IQ	S07PP6FS (A) (B)	
2007 600 HO CFI IQ	S07PP6HS (A) (B)	
2007 600 HO IQ Switchback	S07PS6FS (A)	
2007 600 HO CFI IQ Switchback	S07PS6HS (A) (B)	
2007 600 HO CFI IQ LX	S07PD6HS / S07PD6HE	
2007 600 HO CFI IQ Touring	S07PT6HS / S07PT6HE	
2007 600 HO RMK	S07PK6FS / S07PK6FE S07PM6FS (A)	
2007 IQ Dragon	S07PC7JS / S07PC7JE	
2007 RMK Dragon	S07PL7JS / S07PL7JE	

PARTS INFORMATION:

PART NUMBER DESCRIPTION	Bracket = 2203556 / Completion Decal = 7170107
QUANTITY	1 reinforcement bracket per affected snowmobile.
DIRECT-SHIP FROM POLARIS?	NO
TO BE ORDERED BY DEALER?	YES

WARRANTY CLAIM INFORMATION:

A single group claim may be submitted listing the complete 17-digit VIN for machines WITH THE SAME MODEL NUMBER. File claim type SB (Service Bulletin). DO NOT ENTER MORE THAN ONE MODEL NUMBER ON A WARRANTY CLAIM. All warranty claims must be submitted within 10 days of the repair. Never submit a warranty claim before completing the work. It is in violation of your dealer agreement to submit a warranty claim prior to the work being completed. Removed components are to be retained according to the Polaris Warranty Policy for possible return to the Warranty Department.

Service Bulletin #	S-07-04
Claim Type	SB (Service Bulletin)
Labor Allowance	12 Minutes
Claim Part Numbers	N/A - Auto Process Bulletin

REPAIR PROCEDURE:

1. Remove the two lower cover fasteners.
2. Install bracket as shown making sure sight glass is aligned with hole in bracket.
3. Install fasteners and torque to 10 ft.lbs. (12 Nm).
4. Verify oil level and add if required.

SERVICE BULLETIN COMPLETION DECAL:

Upon completion of this bulletin, fill out and attach a Service Bulletin Completion Decal, PN 7170107. Adhere the decal to the airbox assembly. If you require more decals, order them through normal Polaris parts ordering channels.

CUSTOMER NOTIFICATION:

Dealers are required to notify owners of affected models and make arrangements to perform this repair.

Sincerely,



Laurie J. Rengel
Manager, Service Dealer Development and Warranty

